



I.L. MOTORSPORT

# Installation Instruction

## Brace Kit

NC0-0965

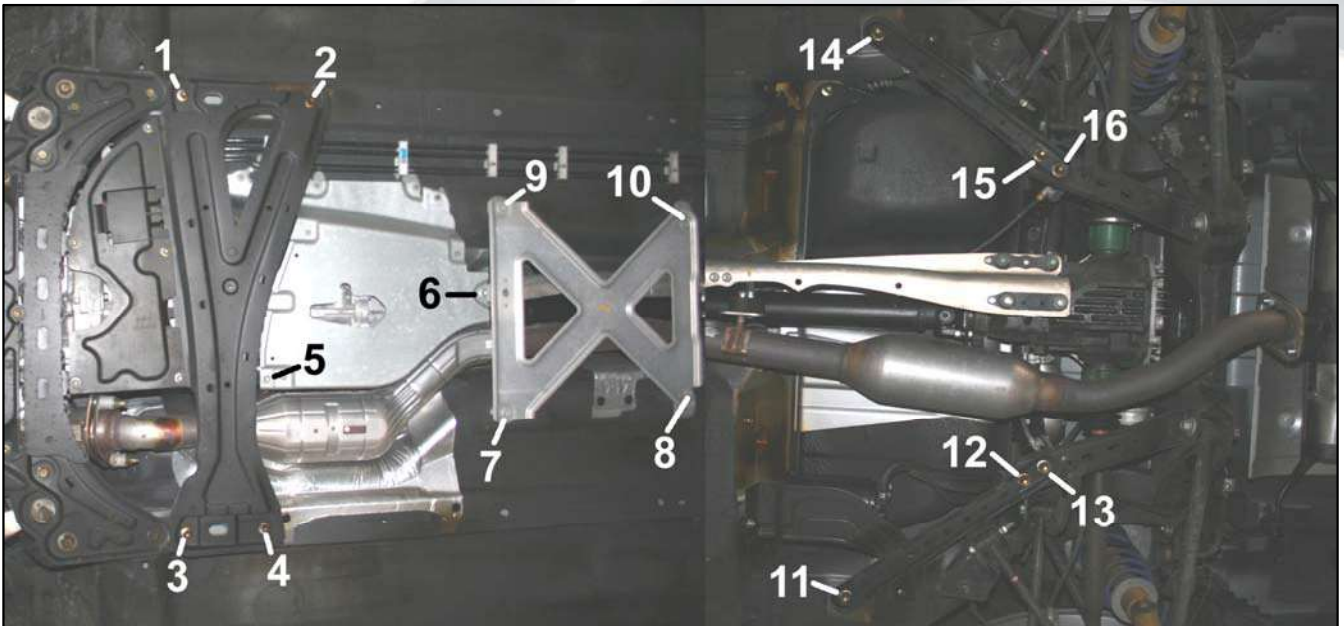


Figure 1

To fit the front strut, loosen the screws on the point 1 to 5 and remove the original brace (Figure 1).

When mounting the aluminium strut using the original bolts.

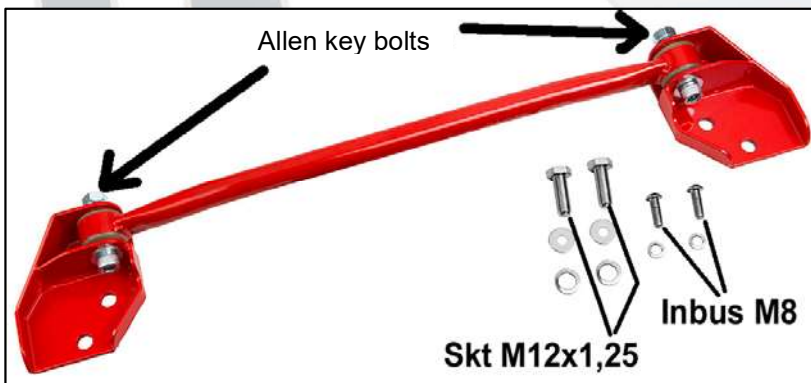


Figure 2



Figure 3

Now loosen the screws at position 6-16 and remove the original struts. Once assembled, attach the rear strut first with the original struts at points 16 and 13 with the supplied bolts. The rear torque arm is installed under the original strut (Figure 5)

Now take the middle piece (Figure 3) and secure with the new hexagonal bolt M12x1,25 at position 12 and 15. At points 11 and 14 use the original screws.



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Attach the cross brace with the supplied M8 screws at positions 7 to 10, and the original screw to the point 6.

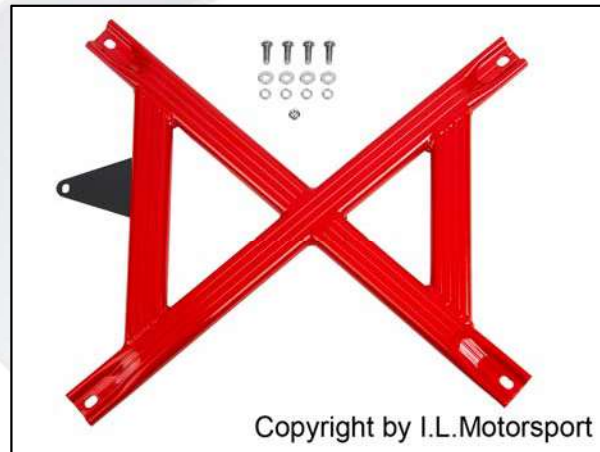


Figure 4

Check the tightness of all the bolts using the torque setting chart below.

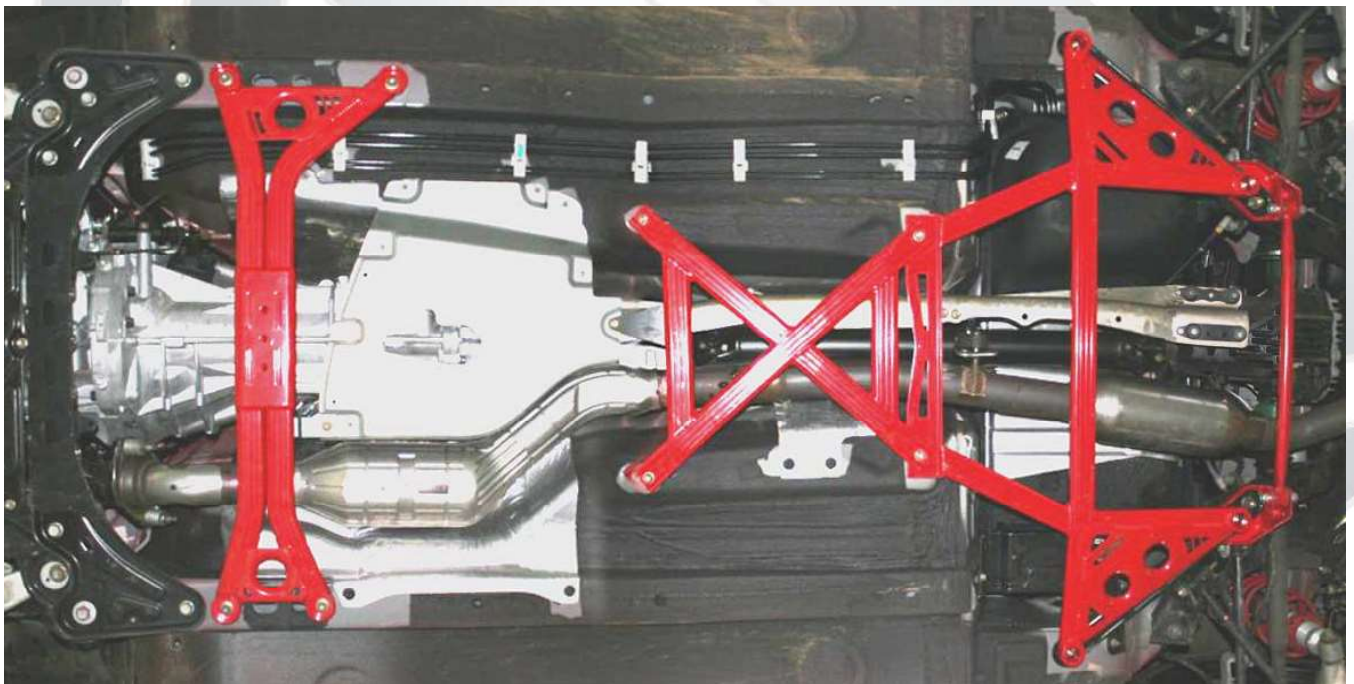


Figure 5

### Torque settings

1 → 17,7 – 26,5 Nm	09 → 17,7 – 26,5 Nm
2 → 17,7 – 26,5 Nm	10 → 17,7 – 26,5 Nm
3 → 17,7 – 26,5 Nm	11 → 17,7 - 26,5 Nm
4 → 17,7 – 26,5 Nm	12 → 17,7 - 26,5 Nm
5 → 3 – 5 Nm	13 → 17,7 - 26,5 Nm
6 → 7,8 – 11 Nm	14 → 17,7 - 26,5 Nm
7 → 17,7 – 26,5 Nm	15 → 17,7 - 26,5 Nm
8 → 17,7 – 26,5 Nm	16 → 17,7 - 26,5 Nm